15U663		(Pages:	2)	Name:		
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	SIXTH SEMEST	ER B.B.A. DEGREE		ON, MA	RCH 2018	
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	CCISU	BB6 B12 - OPERATI BBA – Core (FENIEN I	ı	
		(2015 Admis				
Time:	Three Hours	`	,	M	Iaximum: 80 Mark	S
		Part I				
	Answe	r <i>all</i> questions. Each q		1 mark.		
1.	Which of the follow	ing term is used to des	cribe continuo	us improv	vement?	
	a) Pareto chart		b) Kaizen			
	c) TQM	d) None of these				
2. The maximum production level achievable in realistic work condition and						g
	normal machine bre	akdown, maintenance	etc. is			
	a) Design capacity		b) Sustainable capacity			
	c) Production capacity		d) Effective capacity			
3.	The type of layout in which the machines of similar type are arranged together at one					ıe
	place				8	
	-	b) Process layout	c) Group lay	rout	d) Hybrid layout	
4.	•	ines the way a task is o	, .	out	a) Hyona layout	
7.	•	b) Time study		ndv	d) None of these	
5	, 6	,	,	•	,	
5.	-	hod used to produce or				
	a) Batch production	n b) Mass production	c) Assembly	line	d) None of these	
Fil	l in the blanks:					
1 11		udes daily maintenand				

7. The use of internet in conducting business activities is called _____

10. _____is the choice of region and the site for setting up factory of business.

9. X chart is a content chart used to control _____ quality.

8. PMTS stands for_____

 $(10 \times 1 = 10 \text{ Marks})$

Part II

Answer any *eight* questions. Each question carries 2 marks.

- 11. What is dispatching?
- 12. What is capacity planning?
- 13. What is preventive maintenance?
- 14. Define Quality?
- 15. What is operations management?
- 16. Discuss the concept of MRP?
- 17. What are the main functions of plant layout?
- 18. What is process design?
- 19. State the objectives of production control?
- 20. What is capital budgeting?

 $(8 \times 2 = 16 \text{ Marks})$

Part III

Answer any six questions. Each question carries 4 marks.

- 21. What are the phases of production planning and control?
- 22. Explain the principles of TQM.
- 23. Discuss the work measurement techniques.
- 24. Distinguish between manufacturing and non-manufacturing operations.
- 25. What are the objectives of operations management?
- 26. What are the merits and demerits of process layout?
- 27. Explain the various quality control tools.
- 28. Differentiate between intermittent operations and continuous operations.

 $(6 \times 4 = 24 \text{ Marks})$

Part IV

Answer any two questions. Each question carries 15 Marks.

- 29. What is plant layout? What are the factors influencing plant layout?
- 30. Explain the historical evolution of operations management.
- 31. What is meant by Quality circles? Discuss its objectives and benefits.

 $(2 \times 15 = 30 \text{ Marks})$
